

Title:	Handler mis-aligned to Transferstation	ID:	
		<i>0119</i>	
Date in:	Response:	Model:	Author:
<i>2004-05-17</i>	<i>2004-05-17</i>	<i>STX200</i>	<i>CMa</i>

Q:

after 273 plates completed in a 396 plate run, the STX 200 #2 failed in a move plate from the STX 200#2 to PW384.

As you can see in the picture, the position from the plate on the handler was not OK. The plate was sitting on the handler to far to the front.

Perhaps, this plate was not well- positioned in the rack.

If you have an other idea, please let me know it.

A:

Looks like the turn motion hit a cassette on the way in because the plate was to far out. Check if the external x-fer station is closed enough to the Gate. Check if the shovel extends fully in the cassette an at the external x-fer station before it picked up the plate. Run test 6 to observe and test 7 overnight if possible.