Title:	How does the ActiveX Parameter File work	ID:
		0124
Date in:	**Response:**	**Model:**	**Author:**
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Q:

Does the active-x library require the code from the incubator to be read-out, then the parameters modified, and the code then written back? Are there any risks in this procedure, of making the incubator/carousel un-useable if the download from PC-->PLC fails, or will the PLC always boot in a recovered state, that would permit another re-download if the source file was backed-up?

A:

The parameter file has to sent every time you do a power cycle. It does the same as when you type the changes. So there is no risk.