![LiCONiC INSTRUMENTS]	**Questions & Answers**

Title:	**Swap Commands 2**	ID:
		0229

Date in:	Response:	Model:	Author:
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Q:

We've got an Overlord installation which uses a Liconic carousel with a 'Turn' Station. The driver we have written does not use the OCX, its an old driver which uses the serial commands. Do you have a command that will allow me to activate the Turn Station?

A:

I'm assuming that you mean a Swap Station. Then Turn Station (Landscape/Portrait) is activated automatically on ever access of the internal robot. The Swap Commands are:

ST 1912: Swap Out
RS 1912: Swap In

RD 1912: Read Swap Status

The Flags to check for a plate are

RD 1813 Read Sensor on Nest 1
RD 1807 Read Sensor on Nest 2

Note that the Swap Station operates in Slave Mode. This means that the surrounding systems decides what Nest is in or out.