

Title:	Transferstation Connector			ID:
				0239
Date in:	Response:	Model:	Author:	
2003-08-26	2003-08-26	-	CMa	

## Q:

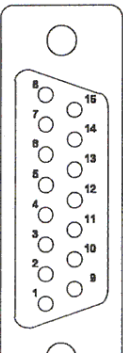
Could I get a pinout of the db15 connector located at the transfer station (where the nest sensor plugs into). I also would like to know if the command set is the same as Kendro devices (Do we need to make s/w changes). I am unsure of the operation of the unit, is it microprocessor controlled or plc controlled. With the Kendro units we have come across both versions. The micro controller version required different s/w and wiring interface as opposed to the PLC version.

## A:

There are two possibilities

- 1 Default: The Station motion activates on every access.
- 2 Remote Control: You control the station motion by (ST 1912 / RS 1912)

1 is set by default. For 2 you need to change the firmware.

3.5 Transferstation									
IC HC HR DC									
Von	Bezeichnung	Nach	Farbe		Farbe	Nach	Bezeichnung	Von	
				D-Sub 15 polig female					
1.3.37	+24V	3.5.8	rd		-	3.5.15	NC	-	
1.3.36	GND	3.5.7	bu		-	3.5.14	NC	-	
1.3.35	Turn OUT	3.5.6	pk		-	3.5.13	NC	-	
1.3.34	Turn IN	3.5.5	gy		-	3.5.12	NC	-	
1.3.33	Plt Det 1	3.5.4	ye		-	3.5.11	NC	-	
-	NC	3.5.3	-		-	3.5.10	NC	-	
1.3.31	Motor +	3.5.2	bn		-	3.5.9	Plt Det 2	1.3.29	
1.3.30	Motor -	3.5.1	wt		gn				

Steckeransicht von Bestückungs Seite

3.6 GND Gehäuse (Bolzen auf Gehäuseboden)			
IC HC HR DC			
3.6	GND		1.6.1

