

Title:	Swap Station 1912 command still does not work			ID:
				0281
Date in:	Response:	Model:	Author:	
2007-05-26	2007-05-26	-	C <i>Ma</i>	

Q:

We replaces the standard Turn Station against a Swap Station.
We installed the new FW (V5.0.00) with 3105 activated but the 1912 command still does not work.

A:

Please provide info:

1 Checking Electrical Installation

- The inputs for the end-switches are 100 and 101 (to be read "RD 100" resp. "RD 101")
- The inputs for the two plate detection sensors are 102 and 103.

2 Verify the FW Installation:

- The Swap Station is connected to Output 510 (to be read "RD 510"). Should alter when sending "ST 1912" resp. "RS 1912"
- The output 510 can be directly addressed by bypassing internal safety switches by ("ST 4200" / "RS 4200")

If Swap Station works do not forget the speed setting. The Swap Station should not hit the end-switches at high speeds!