

Title:	Packing STX220	ID:	
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How to pack a STX220

- Secure the Handler with air pad foil.



- Screw the "Etafon" on the pallette and then put the unit on.



Attention: There has to be 20 mm space between the Incubator and the pallette.



- Put a piece of Etafon between the door and the screwed on Etafon. (Only Bench-Top Units)



- Pack the Incubator in protection foil.



- Tape four corner pads on the front wall and screw it together with the palette
Important: The corner pads from the BT must be mounted under the housing. The BT-housing itself is not stable enough for transport.



- The screwing: Screw each side wall together with the palette with two screw at the outer bottom corner at first and then with one screw at the middle.



Next step, screw the sidewalls at the upper corners together, also with two screws. Place screws the whole edge with a distance of 350 mm. The lid has to be screwed once together with each sidewall and each corner. Take counter sunk head wood screws 4.5x50 with non-stop thread. Screw in the screw heads flush. Don't counterbore the screws in the wood!



- Screw the sidewalls with the palette together. Push the incubator completely to the front, it must be close to the corner pads.



- Wind the transfer station in air pad foil and put this between the Incubator and the ground.

- Tape the four back corner pads on a wood cube and screw together with the sidewall. The incubator must be close between the front and the back corner pads so it can't move during the transport.



- Screw on the back wall and the lid.

