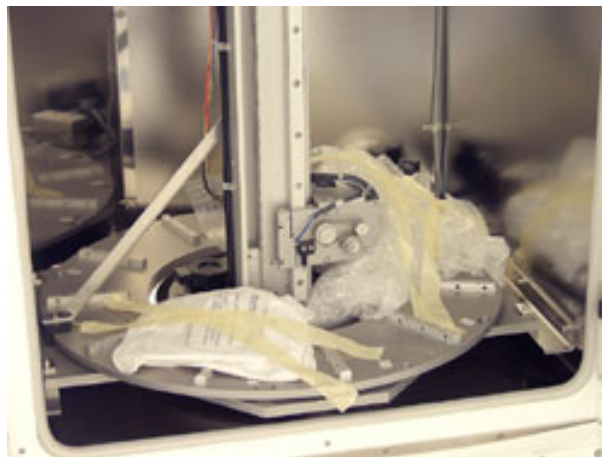


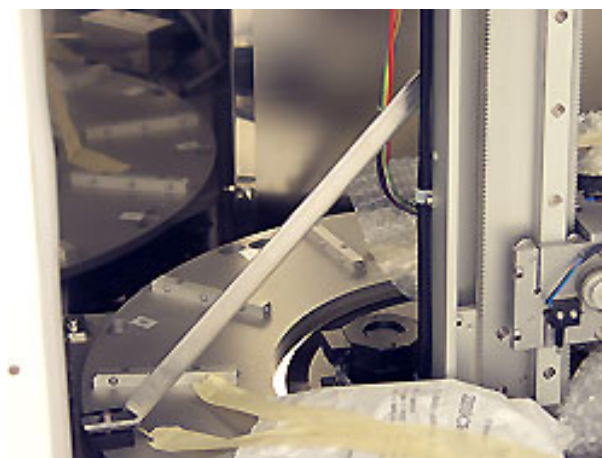
<b>Title:</b>	<b>Packing STR240</b>	<b>ID:</b>	
		0048	
<b>Date in:</b>	<b>Response:</b>	<b>Model:</b>	<b>Author:</b>
2006-10-04	2006-10-04	STR240	

## How to pack a STR240

- Secure the Handler with air pad foil.



- Additional, secure the carousel with a fixing block and the lift with a bail.



- Secure the door with tapes.



- Pack the Incubator in protection foil



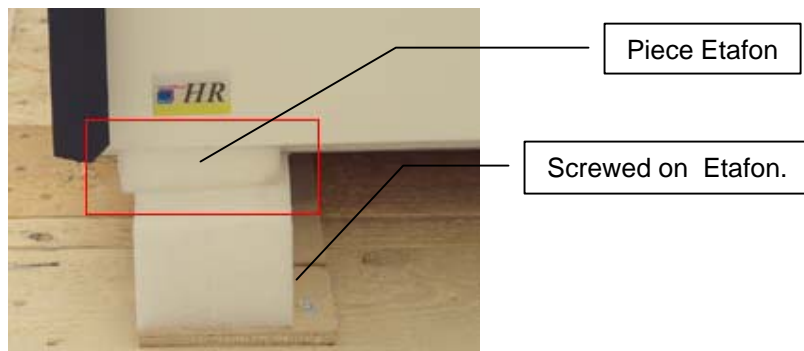
- Screw the "Etafon" on the palette and then put the unit on.



**Attention: There has to be 20 mm space between the Incubator and the palette.**



- Underpin the door with a piece of Etafon against the screwed on Etafon.



- Tape two sidewise Etafon brackets on the palette, in a position it can hold the unit.



- Screw an Etafon bracket taped on a wood cube on the front of the palette to hold the unit.



-Screw the sidewalls left and right to the pallet.

- The screwing: Screw each side wall together with the pallet with two screws at the outer



bottom corner at first and then with one screw at the middle. Next step, screw the sidewalls at the upper corners together, also with two screws. Place screws the whole edge with a distance of 350 mm. The lid has to be screwed once together with each sidewall and each corner. Take counter sunk head wood screws 4.5x50 with non-stop thread. Screw in the screw heads flush. Don't counterbore the screws in the wood!



- Place four Etafon corners on the sidewalls so that the unit can't move.



- Screw the front wall on the box
- Tape four Etafon brackets on four wood cubes and screw them on the sidewalls. Make sure that the unit is close between the front and the back corners so it can't move during the transport.



- To additionally secure the unit, put at the left, right and front side Etafon corners from above.



- Secure the backside of the Periscope Incubator also with an Etafon bracket.



- Screw on the backwall and the lid.

